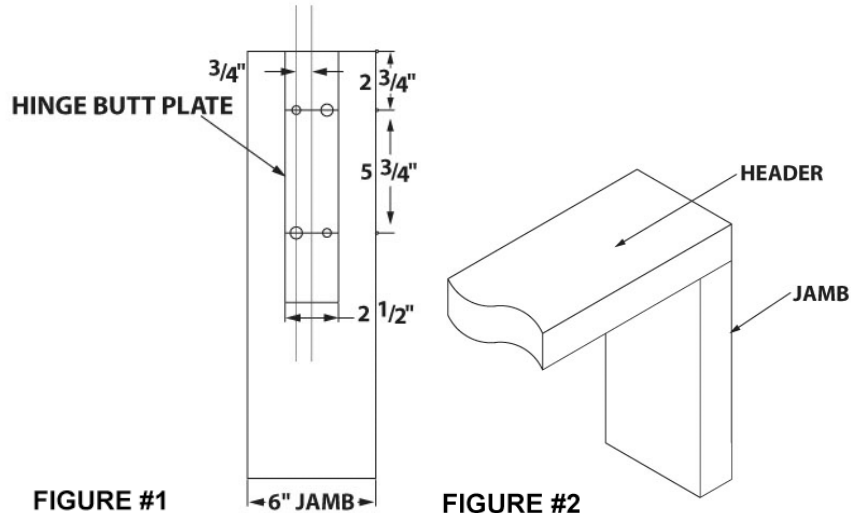


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MOUNTING INSTRUCTIONS FOR FLEXIBLE TRAFFIC DOORS

- STEP 1.** Align hinge bracket in the center of the jamb and mark the two large diameter adjustment holes (see Figure #1). Do not drill for the smaller diameter holes until the bracket is in place. Level and plumb. ***IF USING A TRANSOM, LOCATE HINGE SO THAT THE TOP WIPER OVERLAPS THE BOTTOM WIPER OF TRANSOM BY 1"**.



- STEP 2.** Drill for 3/8 – 16 bolt (supplied). We recommend .250" thick steel jamb (drill and tap). If masonry, insulated panel or wood jamb adding a .250" thick steel jamb wrap is recommended. ***WELDING BRACKET TO THE JAMB IS NOT RECOMMENDED AS THIS PREVENTS ADJUSTMENTS.** Note: For lighter doors with intermittent traffic, expansion bolts behind wood can be used. Insulated panels can be supported by wood placed behind the edge caps and thru bolted.

- STEP 3.** Before tightening down bolts, be sure hinge arms are level and that the tips point to each other in the center. (See Figure #3). If the top of the arms are not level the jamb may not be square. This can be corrected by placing shims behind the hinge brackets. Shift bottom of hinge brackets to left or right until arms return at the center of jamb. Tighten bolts down. Mark, drill and tap the remaining 2 sets of holes. These are to lock the hinge arms in place so that there is no movement to throw doors out of adjustment.

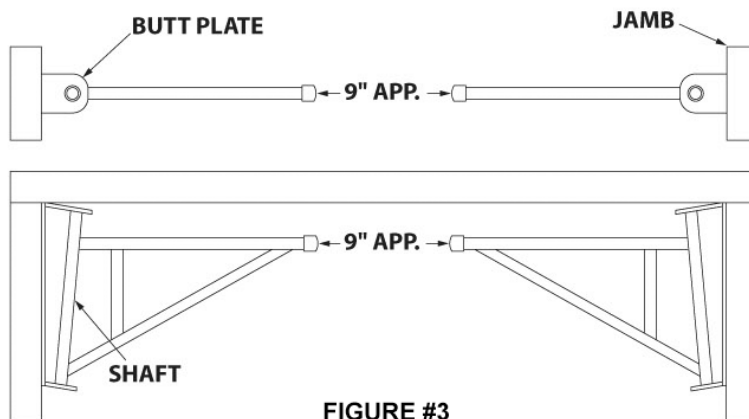


FIGURE #3

MOUNTING INSTRUCTIONS FOR FLEXIBLE TRAFFIC DOORS

- STEP 4.** Slide pocket of door over hinge arms. Align hole in flap at the back of hinge pockets over the first inside vertical bar on the hinges (**See Figure #4**). Bolt thru to secure the panels with bolts and washers provided (***NOTE**; EC hinge has an adjustment on the top bar close to the butt plate for squaring an EC door panel in the opening).

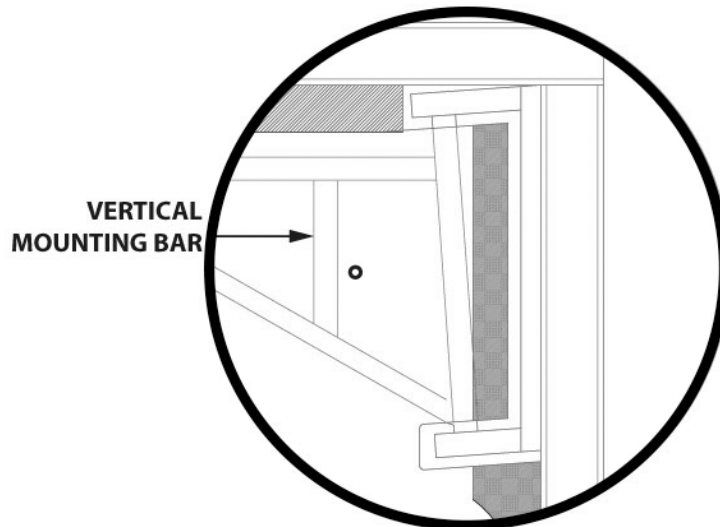


FIGURE #4 TOP MOUNTED GRAVITY HINGE

- STEP 5.** If the top or bottom wipers drag, some trimming may be necessary. Use scissors or a razor knife and a straight edge.

***NOTE** same procedure for all types and variations of hinges.
(e.g. Spring loaded, heavy duty, EC hinge and standard).